

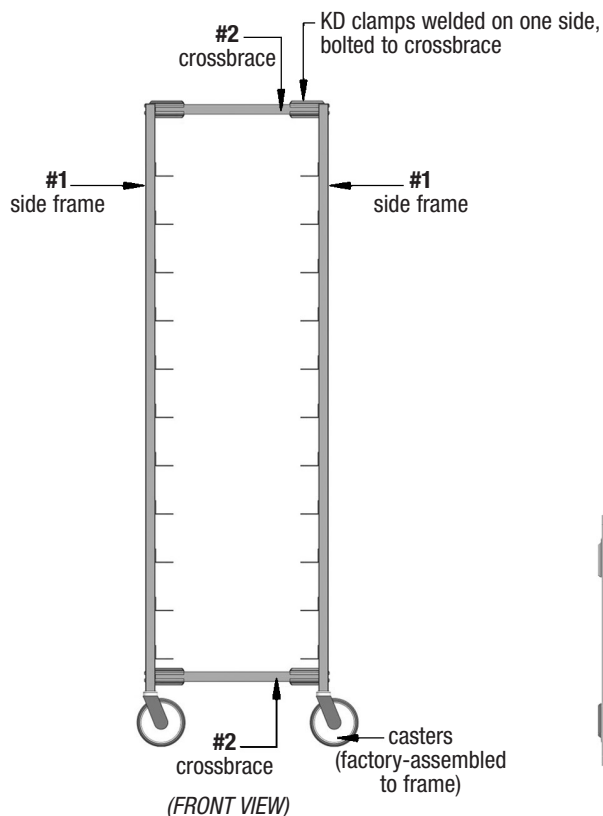
Aluminum Racks

ASSEMBLY INSTRUCTIONS

CAUTION

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE. **SAVE YOUR BOX AND ALL PACKING MATERIALS.** YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

- Step 1)** Position both sides of rack frames (“#1”) on their back, as shown. See view rotated 90°.
- Step 2)** Position horizontal crossbrace (“#2”) into welded gusset clamp, at bottom and top areas at back side.
- Step 3)** Insert bolts & nuts into pre-drilled holes. Hand-tighten.
- Step 4)** Position horizontal crossbrace (“#2”) into welded gusset clamp, at bottom and top areas at front side.
- Step 5)** Insert remainder of bolts & nuts into pre-drilled holes, and hand-tighten.
- Step 6)** Square unit up on four sides, tighten all bolts & nuts to 12 lb-ft of torque.



UNIT SHIPPED WITH:

- (4) HORIZONTAL CROSSBRACES
- (16) 5/16" - 18 X 1 1/2" BOLTS
- (16) 5/16" NYLON LOCKING NUTS



(SIDE VIEW – UNIT POSITIONED FOR ASSEMBLY)

(End)

EG9871 Revised 01/24



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