

Gravity Flow Line Feed Carts

ASSEMBLY INSTRUCTIONS

CAUTION

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE.
SAVE YOUR BOX AND ALL PACKING MATERIALS.
 YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

Parts List

(4) Posts	(1) 3-Sided Truss	(4) Rails
(3) Wire Shelves	(1) 4-Sided Truss	(4) Casters*
(16) Split Sleeves		

* for mobile units only

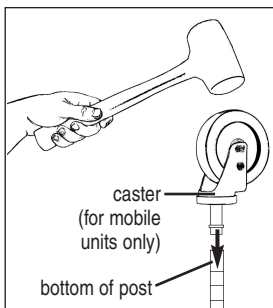


figure 1

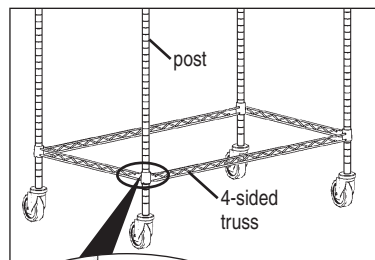


figure 2

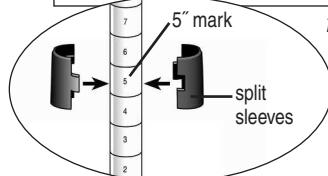


figure 2a

1 Caster

If your unit is stationary, then proceed to Step 2. Otherwise, using a hammer or mallet, drive caster into bottom of each post as shown in *figure 1*. Several solid blows are usually required.

2 4-Sided Truss

- A** Posts are numbered in 1" increments. Snap split sleeves onto each post at the 5" mark as shown in *figure 2a*. The thicker part of the taper goes toward the bottom. Make sure rib in split sleeve is seated into groove on post.
- B** Insert post through the collars of the 4-sided truss, and slide the truss down to the split sleeves. The wider part of the collar goes toward the bottom.

3 Rails

- A** Assemble one rail at a time. Refer to *figure 3* for location of split sleeves and rails. Snap split sleeves onto number on each post (2 sets of split sleeves per rail).
- B** Insert post through the rail collars and slide rail down to split sleeves. Make sure the wider part of the collar goes toward the bottom.
- C** Repeat Steps 3a and 3b to assemble all rails. Refer to *figure 3* for location of split sleeves and rails.

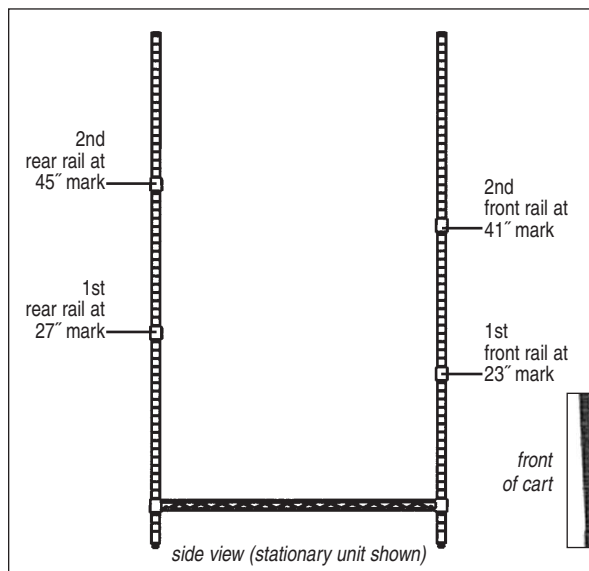
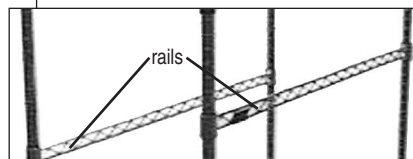


figure 3



(continued on back page)

EG9989 Rev 04/08

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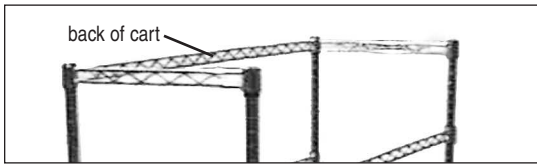


figure 4

4 3-Sided Truss

Note: The middle part of truss will indicate back of unit (see *figure 4*).

A Snap split sleeves onto topmost groove of each post.

B Insert posts through truss collars and slide truss down onto split sleeves. The wider part of the collars goes toward the bottom.

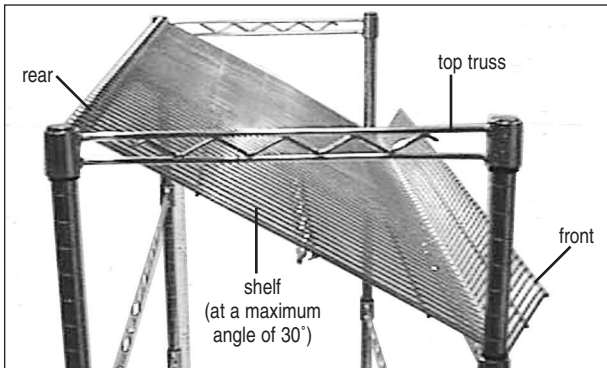


figure 5

5 Shelves

Note: Large upturn on shelf is located on the front of the unit.

A Start with the bottom shelf. Hook shelf downturn over 1st rear rail (located at the 27" mark on post as shown in *figure 3*).

B Rest front of shelf on front of bottom truss. Shelf should be at an angle as shown in *figure 5*.

C Repeat Steps 5a and 5b to assemble all remaining shelves. Downturn of topmost shelf should hook over top truss, as shown in *figure 5*.

Note: Shelves can be angled at a maximum slope of 30°, as shown in *figure 5*.

Optional Dividers

1 To assemble the dividers, locate the two bottom tabs as shown in *figure 6*. Place divider on shelf with front tab of divider pointing toward the front upturn of shelf.

2 Pull divider toward the front of the shelf. Both bottom tabs should catch the wire shelf as shown in *figure 7*.

3 Clip the front tab over the wire shelf as shown in *figure 8*.

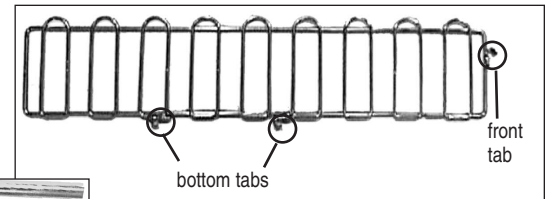


figure 6

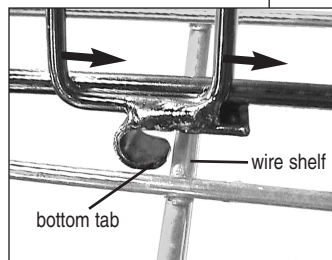


figure 7

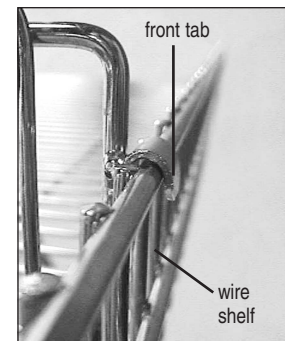


figure 8

Divider assembly is complete.

Attach as many dividers as desired to finish assembly (see photo at right).



cart with optional dividers

(End)