

## ASSEMBLY INSTRUCTIONS

### CAUTION

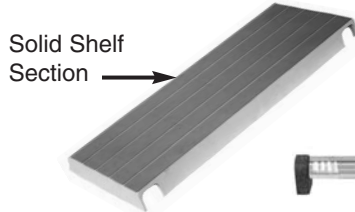
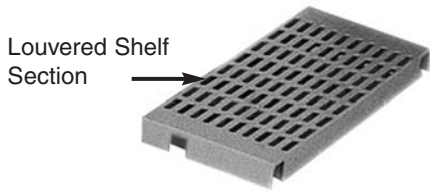
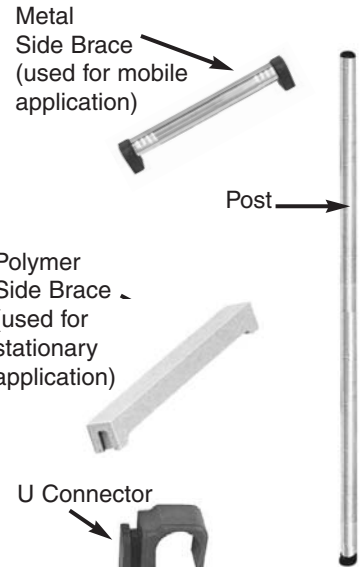
INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE.  
**SAVE YOUR BOX AND ALL PACKING MATERIALS.**  
 YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

### Parts List

model #	solid shelf sections	louvered shelf sections	side braces	rails qty & length	connector parts lug & split sleeve	number of post per unit
<b>Starter Unit Per Shelf (comes with 4-way connectors)</b>						
S1824PM or S2324PM	2		2	(2) 18 <sup>13</sup> / <sub>16</sub> "	4	4
S1830PM or S2330PM	3		2	(2) 26 <sup>1</sup> / <sub>4</sub> "	4	4
S1836PM or S2336PM	3 + filler		2	(2) 30 <sup>13</sup> / <sub>16</sub> "	4	4
S1842PM or S2342PM	4		2	(2) 36 <sup>13</sup> / <sub>16</sub> "	4	4
S1848PM or S2348PM	5		2	(2) 43 <sup>13</sup> / <sub>16</sub> "	4	4
S1854PM or S2354PM	5 + filler		2	(2) 48 <sup>13</sup> / <sub>16</sub> "	4	4
S1860PM or S2360PM	6		2	(2) 54 <sup>13</sup> / <sub>16</sub> "	4	4
L1824PM or L2324PM		2	2	(2) 18 <sup>13</sup> / <sub>16</sub> "	4	4
L1830PM or L2330PM		3	2	(2) 26 <sup>1</sup> / <sub>4</sub> "	4	4
L1836PM or L2336PM		3 + filler	2	(2) 30 <sup>13</sup> / <sub>16</sub> "	4	4
L1842PM or L2342PM		4	2	(2) 36 <sup>13</sup> / <sub>16</sub> "	4	4
L1848PM or L2348PM		5	2	(2) 43 <sup>13</sup> / <sub>16</sub> "	4	4
L1854PM or L2354PM		5 + filler	2	(2) 48 <sup>13</sup> / <sub>16</sub> "	4	4
L1860PM or L2360PM		6	2	(2) 54 <sup>13</sup> / <sub>16</sub> "	4	4
<b>Add-On Units Per Shelf (comes with U-connectors)</b>						
AS1824PM or AS2324PM	2		1	(2) 18 <sup>13</sup> / <sub>16</sub> "	2	2
AS1830PM or AS2330PM	3		1	(2) 26 <sup>1</sup> / <sub>4</sub> "	2	2
AS1836PM or AS2336PM	3 + filler		1	(2) 30 <sup>13</sup> / <sub>16</sub> "	2	2
AS1842PM or AS2342PM	4		1	(2) 36 <sup>13</sup> / <sub>16</sub> "	2	2
AS1848PM or AS2348PM	5		1	(2) 43 <sup>13</sup> / <sub>16</sub> "	2	2
AS1854PM or AS2354PM	5 + filler		1	(2) 48 <sup>13</sup> / <sub>16</sub> "	2	2
AS1860PM or AS2360PM	6		1	(2) 54 <sup>13</sup> / <sub>16</sub> "	2	2
AL1824PM or AL2324PM	2		1	(2) 18 <sup>13</sup> / <sub>16</sub> "	2	2
AL1830PM or AL2330PM	3		1	(2) 26 <sup>1</sup> / <sub>4</sub> "	2	2
AL1836PM or AL2336PM	3 + filler		1	(2) 30 <sup>13</sup> / <sub>16</sub> "	2	2
AL1842PM or AL2342PM	4		1	(2) 36 <sup>13</sup> / <sub>16</sub> "	2	2
AL1848PM or AL2348PM	5		1	(2) 43 <sup>13</sup> / <sub>16</sub> "	2	2
AL1854PM or AL2354PM	5 + filler		1	(2) 48 <sup>13</sup> / <sub>16</sub> "	2	2
AL1860PM or AL2360PM	6		1	(2) 54 <sup>13</sup> / <sub>16</sub> "	2	2



Minimize vertical height of bottom shelf from finished floor for best weight support.



Rail (left to right support)



Polymer Side Brace (used for stationary application)



Connector Kit:

Split Sleeve



2-Sided Lug



3-Sided Lug



4-Sided Lug



Caster



U Connector



Optional Rotary Bumper



Cap



Adjustable Foot



# LIFESTOR® Shelving

## ASSEMBLY INSTRUCTIONS



figure 1



figure 2 (stationary unit shown)

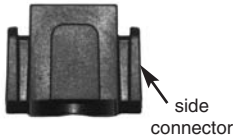


figure 2a



figure 2b



figure 2c



figure 2d  
correct



figure 2e  
incorrect

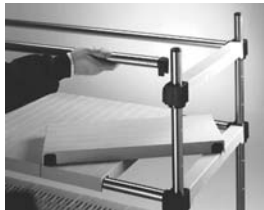


figure 3

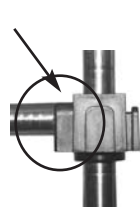


figure 3a  
correct

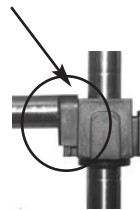


figure 3b  
incorrect



shelving unit pitched  
(exaggerated for illustrative purposes)

figure 4

**NOTE:** 4-shelf unit minimum per stationary or mobile units.

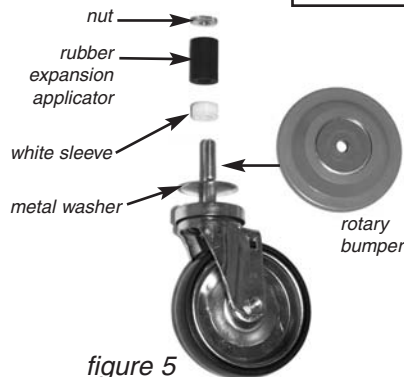


figure 5



figure 6

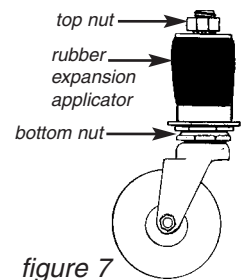


figure 7

First determine the spacing of the shelf levels. The posts are grooved on increments to facilitate alignment.

### 1 Lug Connectors

Place split sleeve on appropriate groove, then slip lug over split sleeve. See figure 1.

### 2 Side Braces

Attach side braces between posts to create "ladder" by sliding the side brace down onto the side connector of the lug until it is flush. See figure 2, 2a, 2b and 2c. Ensure that side connector of the lug is flush with the bottom of side brace by tapping gently with rubber mallet. See correct and incorrect figures 2d and 2e.

**NOTE: THIS ASSEMBLY MUST BE COMPLETED BEFORE ATTACHING RAILS.**

**CAUTION:** Stationary units use polymer side braces, and mobile units use metal side braces.

### 3 Rails

Attach rails between ladders to complete frame structure. See figure 3. Ensure that rail is flush with the bottom of the side connector by tapping gently with rubber mallet. See correct and incorrect figures 3a and 3b.

### 4 Shelf Sections

#### For Stationary Applications:

Place shelf sections on front and rear rails. At the installed location, utilize front leveling feet to pitch shelving to the rear when mounted against a wall. See figure 4 - an example of unit placed against a wall and slightly pitched.

#### For Mobile Applications:

**Caster Assembly:** Assemble castor and optional rotary bumper per figures 5 and 6. Install into post by tightening top nut until applicator starts to expand. Insert castor into leg. If it does not fit snug, tighten top nut again. When castor is tight in leg, tighten bottom nut. See figure 7.

Place shelf sections on front and rear rails.

**CAUTION:** Stainless steel or zinc side braces are required for use with casters.